

	Dart Aerospace Ltd. 1270 Aberdeen St Hawkesbury, ON K6A 1K7 Canada Tel (613) 632-5200 Fax 613 632-5246		648.4707 Job Sheet 193459 
	Part No: 648.4707 Job Qty: 5 pcs Part Name: SWA3 Overhaul Provisions 		
Part Weight: 0 lbs Job Created: 4/15/19 Due Date: 5/2/19 Type: SOLD Note: O&OPM-SWA3 REV.3 IPP REV:A 17.12.12 NEW ISSUE DD VERF:JFS Ship Via:	Status: New Job Tracking No: Created By: Jennifer Renwick Description:	Priority: Medium	
Bill of Materials			

~~S170977~~

Order 15346


Dart Aerospace Ltd.
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Container No: S176796


Part: 648.4707
Job No: 193459
Serial No/Batch: S176796
Revision: 3
Inspector:
Exp Date:
Instructions:

Date: 04/30/19

GA176

Job Routing									
Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	5 pcs	5/2/19	0.00	1.00		Small Fab - 1		
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
120	QC 4	5 pcs	5/2/19	0.00	0.00		QC 4 - 28		
							QC 4 - 58		
							QC 4 - 69		
							QC 4 - 9		
							QC 4 - 46		
							QC 4 - 68		
130	Packaging 3-1 - Stock - B4B	5 pcs	5/2/19	0.00	0.00		Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		
							Packaging 3 - 7 - B4B		
							Packaging 3 - 8 - B4B		
							Packaging 3 - 9 - B4B		
							Packaging 3 - 10 - B4B		
							Packaging 3 - 11 - B4B		
							Packaging 3 - 12 - B4B		
							Packaging 3 - 13 - B4B		
							Packaging 3 - 14 - B4B		
							Packaging 3 - 15 - B4B		
							Packaging 3 - 16 - B4B		
							Packaging 3 - 17 - B4B		
							Packaging 3 - 18 - B4B		
							Packaging 3 - 19 - B4B		
							Packaging 3 - 20 - B4B		
							Packaging 3 - 21 - B4B		
							Packaging 3 - 22 - B4B		
							Packaging 3 - 23 - B4B		
							Packaging 3 - 24 - B4B		
							Packaging 3 - 25 - B4B		
							Packaging 3 - 26 - B4B		
							Packaging 3 - 27 - B4B		
							Packaging 3 - 28 - B4B		
							Packaging 3 - 29 - B4B		
							Packaging 3 - 30 - B4B		
							Packaging 3 - 31 - B4B		
							Packaging 3 - 32 - B4B		
							Packaging 3 - 33 - B4B		
							Packaging 3 - 34 - B4B		
							Packaging 3 - 35 - B4B		
							Packaging 3 - 36 - B4B		
135	DC - 1 - B4B	5 pcs	5/2/19	0.00	0.00		DC - 1 - B4B		
							DC - 2 - B4B		
140	QC 21 - FG	5 pcs	5/2/19	0.00	0.00		QC 21 - FG - 21		
							QC 21 - FG - 70		
							QC 21 - SA - 53		

Part Op 110 - (Small Fab) Pack, bag and label
 Descriptions: 120 - (QC4- 100% Inspect kits for completeness)
 130 - (Identify as per dwg & Stock Location: _____) vIdentify and pack for shipping as per PPP 648.4707
 135 - DC (Document Control) Photocopy bluefile & type labels per PPP 648.4707
 140 - (QC21- Final Inspection - Work Order Release)

009442

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
188-FPSS-832-1/4	Set Screw	5 Ea (1 ea)	110-Small Fab - 1	5027241
188-FPSS-832-3/8	Set Screw	5 Ea (1 ea)	110-Small Fab - 1	5027242
188-FSCS-1032-5/8	Flat socket cap Screw	20 Ea (4 ea)	110-Small Fab - 1	5168927
600.1319	Up Decal	5 pcs (1 ea)	110-Small Fab - 1	5170607
EL314-SJTOW	Long Line Electrical Wire, 14/3 Gauge replace w/t 01004-08-047	30 ft (6 ea)	110-Small Fab - 1	5159114
SWA3-400	Button Head Screw	10 pcs (2 ea)	110-Small Fab - 1	5170172
SWA3-600	O-Ring	5 pcs (1 ea)	110-Small Fab - 1	5170462
SWA3-700	Bearing Balls - 1/4"	160 Ea (32 ea)	110-Small Fab - 1	5168923
SWA6A-1900	1/4" Female Spade Connector	30 Ea (6 ea)	110-Small Fab - 1	5X5084069
SWA6A-2000	1/8" Female Spade Connector	20 Ea (4 ea)	110-Small Fab - 1	5097727

01004-08-047

 151944X53
 5X5084069
 4X517592

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Small Fab - 1	188-FPSS-832-1/4	5	114	0
	188-FPSS-832-3/8	5	28	0
	188-FSCS-1032-5/8	20	126	0
	600.1319	5	5	0
	EL314-SJTOW	30	0	0
	SWA3-400	10	20	0
	SWA3-600	5	18	0
	SWA3-700	160	401	0
	SWA6A-1900	30	105	0
	SWA6A-2000	20	647	0

Part Specifications

Specifications could not be found.

Plex 4/15/19 1:19 PM Dart.Renwick.Jennifer